

# GIMIDE™ 7300G-BL

## Product Details:

Ultra high-performance thermoplastic polymer, unreinforced, granules suitable for injection molding & stock shapes extrusion, easy flow, black in color.

## Application Areas:

Various applications in Automotive, Building and Construction, Consumer, Electrical and Electronics, Hygiene and Healthcare, Industrial, Mass Transportation, and Packaging Industry

## General Properties

Property	Typical Values	Unit	Test Method / Conditions
Density	1.29	g/cc	23°C
% Moisture @150°C/1Hr	0.13	%	GSRF M01
MVR at 360°C/5.0 kg	33.7	g/10 min	ASTM D 1238

## Thermal Properties

Glass Transition Temperature (Tg)	217	°C	ASTM D 3418
Heat Deflection Temperature (HDT)	208	°C	ASTM D 648 /1.8 MPa
Continuous Use Temperature (Expected)	190	°C	UL 746B

## Mechanical Properties at 23°C

Tensile Strength	110	MPa	ASTM D 638
Tensile Modulus	4.3	GPa	ASTM D 638
Elongation at Break	37	%	ASTM D 638
Flexural Strength	187	MPa	ASTM D 790
Flexural Modulus	3.9	GPa	ASTM D 790
Izod Impact Strength (Notched)	32	J/m	ASTM D 256
Izod Impact Strength (Un-notched)	860 (NB)	J/m	ASTM D 256

## Fire Properties

Flammability	V-0	UL 94/0.8 mm
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## Recommended Processing Conditions

Drying Temperature/Time	4-6 hrs at 150°C
Temperature Settings	350 - 410°C
Nozzle Temperature	345 – 405 °C
Hopper / Throat Temperature	80 – 120°C
Mold Temperature	135 – 180°C

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