

Data Sheet
Dexnyl® PEEK 770GF30NAT.-26

Test Item	Test Method	Conditions	Units	Test Data
Mechanical Data				
Tensile Strength	ISO 527	Break, 23°C	MPa	175
Tensile Elongation	ISO 527	Break, 23°C	%	2.7
Flexural Strength	ISO 178	Break, 23°C	MPa	265
Flexural Modulus	ISO 178	23°C	GPa	11.3
Compressive Strength	ISO 604	23°C	MPa	250
Charpy Impact Strength	ISO 179/1eA	Notched	kJ m ⁻²	8
	ISO 179/1U	Unnotched	kJ m ⁻²	55
Izod Impact Strength	ISO 180/A	Notched	kJ m ⁻²	10
	ISO 180/U	Unnotched	kJ m ⁻²	60
Mould Shrinkage	ISO 294-4	Along Flow	%	0.3
		Across Flow	%	0.8
Thermal Data				
Melting Point	ISO 11357	-	°C	343
Glass Transition (T _g)	ISO 11357	Onset	°C	143
Special Heat Capacity	DSC	23°C	kJ kg ⁻¹ °C ⁻¹	1.7
Coefficient of Thermal Expansion	ISO 11359	Along flow below T _g	ppm K ⁻¹	18
		Along flow above T _g	ppm K ⁻¹	18
Heat Deflection Temperature	ISO 75-f	1.8 Mpa	°C	328
Thermal Conductivity	ISO 22007-4	23°C	W m ⁻¹ K ⁻¹	0.3
Flow				
Melt Index	ISO 1133	380°C,5kg	g 10min ⁻¹	4.5
Miscellaneous				
Density	ISO 1183	Crystalline	g cm ⁻³	1.51
		Amorphous	g cm ⁻³	-
Shore D Hardness	ISO 868	23°C		88
Water Absorption (3.2mm thick Tensile Bar) (by immersion)	ISO 62-1	24h, 23°C	%	0.04
		Equilibrium, 23°C	%	0.3

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BIEGLO GmbH
Bahrenfelder Straße 242
22765 Hamburg
+49 40 4011 30000
info@bieglo.com
www.bieglo.com
www.polyimide-shop.de

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